



## Material - DIN 1.4837

### Standard Specification for Heat Resisting Steel Castings

Group - Ferrous Stainless Steel Alloys

Sub Group - DIN 1.4837 Heat Resisting Steel Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition |      |                 | Heat Treatment          |          |
|----------------------|------|-----------------|-------------------------|----------|
| Carbon               | C %  | 0.300 - 0.500   | As - Cast               |          |
| Silicon              | Si % | 1.000 - 2.500   |                         |          |
| Manganese            | Mn % | 1.500 max.      |                         |          |
| Phosphorus           | P %  | 0.035 max.      |                         |          |
| Sulphur              | S %  | 0.030 max.      |                         |          |
| Chromium             | Cr % | 24.000 - 26.000 |                         |          |
| Nickel               | Ni % | 11.000 - 14.000 |                         |          |
| Iron                 | Fe % | Balance         |                         |          |
| -                    | -    | -               |                         |          |
|                      |      |                 | Mechanical Properties   |          |
| -                    | -    | -               | Tensile Strength in Mpa | 440 min. |
| -                    | -    | -               | Yield Strength in Mpa   | 220 min. |
| -                    | -    | -               | Elongation in %         | 6 min.   |
| -                    | -    | -               | Reduction of Area in %  | -        |
| -                    | -    | -               | Hardness in BHN         | -        |
| -                    | -    | -               | Impact in Joule         | -        |

| Cross Reference Table |          |                |                              |
|-----------------------|----------|----------------|------------------------------|
| Material              | Standard | Country        | Grade Belong to the Industry |
| J93503                | UNS      | USA            | Casting                      |
| 309C30                | BS       | British        | Casting                      |
| SCH 13 A              | JIS      | Japan          | Casting                      |
| 422936                | CSN      | Czech Republic | Casting                      |
| 40 CH 24 N 12 SL      | GOST     | Russia         | Casting                      |
| 40 CrNiSi 25-12       | MSZ      | Hungary        | Casting                      |
| A297 Grade HH         | ASTM     | USA            | Casting                      |

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.